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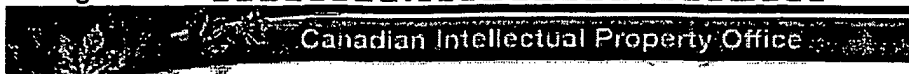
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## Canadian Patents Database

(12) Patent:

(11) CA 919691

(54) PROCESS FOR PREPARING SUBSTITUTED PHENYLALKANOIC ACIDS  
AND INTERMEDIATES

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### ABSTRACT:

CLAIMS: [Show all claims](#)

\*\*\* Note: Data on abstracts and claims is shown in the official language in which it was submitted.

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**PROCESS FOR PREPARING SUBSTITUTED PHENYLALKANOIC ACIDS AND INTERMEDIATES**

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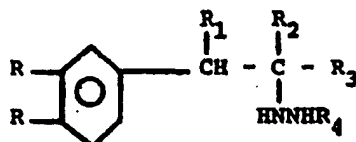
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1 This invention describes a new method of preparing  
 2 certain  $\alpha$ -hydrazino- $\beta$ -phenylalkanoic acids and their deri-  
 3 vatives. More particularly, it describes a method of pre-  
 4 paring L- $\alpha$ -hydrazino- $\beta$ -hydroxyphenyl alkanoic acid and their  
 5 derivatives. It further describes a method of preparing cer-  
 6 tain chemical compounds which are new and useful intermed-  
 7 iates in the synthesis of the above compounds.

8 It is known in the art that various  $\alpha$ -hydrazino-  
 9  $\beta$ -phenylalkanoic acids are useful as decarboxylase inhibi-  
 10 tors. It is further known that the D-isomer of these acids  
 11 is generally inactive and may even be antagonistic to the  
 12 action of the L-form, thereby reducing its potency.

13 This invention describes novel and useful chemical  
 14 compounds and to the process for their preparation. More  
 15 particularly, this invention describes novel compounds which  
 16 are intermediates in the preparation of L- $\alpha$ -hydrazino- $\beta$ -  
 17 phenylalkanoic acids and their derivatives.

18 The present invention provides a new method of  
 19 preparing the L-stereoisomeric compounds of Formula I



I

20 where

- 21 R is hydrogen or hydroxy;  
 22  $\text{R}_1$  is hydrogen or lower alkyl;  
 23  $\text{R}_2$  is hydrogen or lower alkyl;  
 24  $\text{R}_3$  is carboxy,  
 loweralkoxycarbonyl,

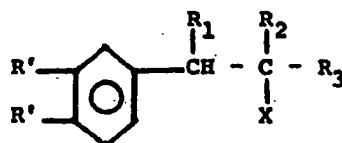


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1 metaloxycarbonyl,  
 2 organocatoxycarbonyl,  
 3 amido or  
 4 cyano; and  
 5  $R_4$  is hydrogen or acyl.

6 It is to be understood that the L-configuration  
 7 is in reference to the absolute configuration on the  $\alpha$ -car-  
 8 bon in relation to the hydrazine.

9 This invention further provides new methods of  
 10 preparing valuable intermediate compounds which are useful  
 11 in the preparation of the compounds of Formula I. These  
 12 intermediate compounds are described by Formula II.



II

13 where  
 14 X is chloro,  
 15 bromo,  
 16 iodo,  
 17 arylsulfonyl  
 18 (such as phenylsulfonyl,  
 19 o-, m- and p-tolylsulfonyl,  
 20 acenaphtene-5-sulfonyl,  
 21 5-indanesulfonyl, etc.)  
 22 loweralkylsulfonyl  
 23 (such as methylsulfonyl, etc.);  
 24  $R'$  is hydrogen,  
 25 hydroxy,  
 26 lower alkoxy,  
 27 aralkoxy; and  
 28  $R_1$ ,  $R_2$  and  $R_3$  are as previously described.

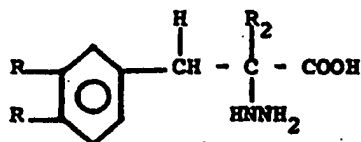
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1           We have found that the compounds of Formula I can  
2 be conveniently prepared by reacting the compounds of Formula  
3 II with hydrazine, an acyl hydrazine or the alkali-metal  
4 salt of a hydrazine.

5           We have also found that the intermediate compounds  
6 of Formula II can be conveniently prepared.

7           We have found that this hydrazino displacement  
8 reaction can be used in preparing the compounds in their  
9 desired L-stereoisomeric form and thereby eliminate costly  
10 and complicated separation procedures.

11           A more preferred embodiment of this invention  
12 described the preparation of the L-stereoisomeric compound  
13 of Formula III:



III

14 where R and R<sub>2</sub> are as described above.

15           A most preferred embodiment of this invention  
16 describes the preparation of L-α-(3,4-dihydroxybenzyl)-α-  
17 hydrazinopropionic acid and L-β-(3,4-dihydroxyphenyl)-α-  
18 hydrazinopropionic acid.

19           In the above descriptive portions of Formulae I-  
20 III, the following definitions apply:

21           The "lower alkyl" radical signifies an alkyl group  
22 containing from 1 to about 6 carbon atoms which can be  
23 straight chained or branched.

24           The term "metal" refers to an alkali or alkaline  
25 earth metal.

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1           The term "organocatoxy" refers to any organic  
2 cation formed from a positively charged atom or radical  
3 such as cyclohexylamine, triethylamine, phenethylamine and  
4 the like. It is formed when these bases react with the  
5 carboxy group to form salts of the structure given in the  
6 formula.

7           The "lower alkoxy" radical signifies an alkoxy  
8 group containing from 1 to about 6 carbon atoms which can  
9 be straight chained or branched.

10           "Aralkoxy" refers to an arylalkoxy group, the  
11 aryl portion of which may be one or more phenyl or naphthyl  
12 radicals attached to an  $\alpha$ -alkoxy radical which contains  
13 from 1 to about 4 carbon atoms. The preferable aralkoxy  
14 groups are benzyl, diphenylmethyl, trityl, naphthylmethyl  
15 and substituted benzyl and the like groups. Such substi-  
16 tuents may include lower alkyl such as o-methylbenzyl, lower  
17 alkoxy such as 3,4-veratryl and 4,4',4"-trimethoxytrityl and  
18 the like.

19           The "acyl" radical may be any organic radical  
20 derived from an organic acid by the removal of the hydroxyl  
21 group. It includes such radicals derived from carboxylic  
22 acids, sulfonic acids and the like.

23           "Aryl" refers to phenyl, naphthyl and substituted  
24 phenyl which may be lower alkyl or lower alkoxy substituents.

25           The present invention may be practiced by con-  
26 densing a hydrazine, an acyl hydrazine or an alkali-metal  
27 salt of a hydrazine with an  $\alpha$ -substituted-alkanoic acid or  
28 derivative of Formula II. The starting material should be  
29 one in which the  $\alpha$ -position contains a bromo, iodo, chloro  
30 or other good leaving group such as any acylsulfonyl or

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1 alkylsulfonyl group. Such leaving groups may be phenyl-  
2 sulfonyl, o-, m- and p-tolylsulfonyl, acenaphtene-5-sul-  
3 fonyl, 5-indanesulfonyl, methylsulfonyl, etc.

4           When the protected D-amino compound is diazotized  
5 it may be converted to the D-bromo compound of Formula II.  
6 This may then be hydrolyzed or reduced to remove any pro-  
7 tecting groups on the 3,4-hydroxy positions. Displacement  
8 with hydrazine, an acylhydrazine or an alkali-metal salt  
9 of hydrazine may then proceed with inversion to yield L-  
10 hydrazino product.

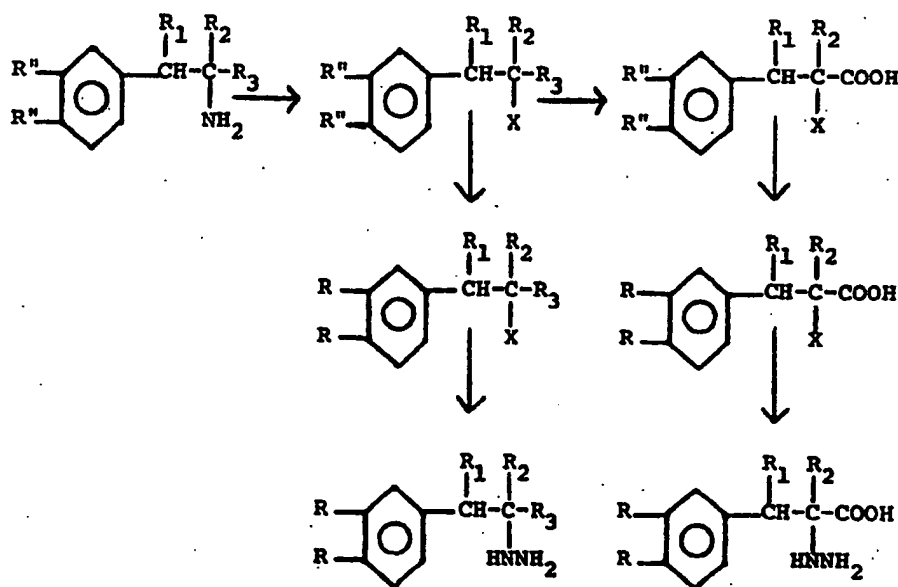
11           The protected L-amino compound may be used also  
12 by carrying out the displacement with retention or with two  
13 inversions. The protected L-bromo compound is treated with  
14 potassium iodide in alcohol to yield protected D-iodo com-  
15 pound which reacts with hydrazine or alkali-metal salt.

16           The above displacement reaction may be carried  
17 out on the acid, acid salt, nitrile, amide or ester starting  
18 material and result in the hydrazino-acid, hydrazino-nitrile,  
19 hydrazino-amide or hydrazino-ester product. If desired,  
20 after the intermediate is prepared which has the proper α-  
21 leaving group, the acid salt, nitrile, amide or ester may  
22 then be hydrolyzed to the acid in the conventional manner  
23 before the leaving group is acted upon by hydrazine. The  
24 ester group present may be any ester which will hydrolyze  
25 in the conventional manner but preferably is the lower alkyl  
26 ester.

27           The following reaction sequence describes the  
28 method of this invention:



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1 where R'' is hydrogen,

2 loweralkoxy, or

3 aralkoxy; and

4 R, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and X are as described above.

5 The following examples are given to illustrate the  
6 invention and are not intended to limit it in any manner.

7 EXAMPLE 1

8 To a mixture of 23.9 g. (0.1 mole) of L-α-amino-α-  
9 (3,4-dimethoxybenzyl)propionic acid [*J. Org. Chem.* 29, 1424  
10 (1964)] in 200 ml. of acetic acid containing 10% by weight  
11 of hydrogen bromide is added 10.35 g. (0.15 mole) of sodium  
12 nitrite in 20 ml. of water 5 - 10°C. The mixture is stirred  
13 for two hours at 5 - 15°C. then cautiously with stirring  
14 warmed to 50°C. The mixture is filtered through sintered  
15 glass, the filtrate concentrated in vacuo. The residue is

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1 taken up in chloroform, washed with water, dried over mag-  
2 nesium sulfate and concentrated. The residue is crystallized  
3 from methanol-water to obtain L- $\alpha$ -bromo- $\alpha$ -(3,4-dimethoxy-  
4 benzyl)propionic acid.

5         A mixture of L- $\alpha$ -bromo- $\alpha$ -(3,4-dimethoxybenzyl)pro-  
6 pionic acid (38.8 g., 0.13 mole) and 600 ml. of concentrated  
7 hydrochloric acid are heated in a sealed tube at 120°C. for  
8 2 hours. The resulting mixture is evaporated to dryness  
9 in vacuo and the product extracted out with ethanol and  
10 evaporated to dryness to obtain L- $\alpha$ -bromo- $\alpha$ -(3,4-dihydroxy-  
11 benzyl)propionic acid.

12         To a solution of 27.5 g. (0.1 mole) of L- $\alpha$ -bromo-  
13  $\alpha$ -(3,4-dihydroxybenzyl)propionic acid in 200 ml. of methanol  
14 is added 20 g. of potassium iodide and the mixture is refluxed  
15 for 2 hours. The mixture is cooled, 5.0 g. of 96% hydrazine  
16 added and the mixture again refluxed for 2 hours. On cool-  
17 ing, the mixture is concentrated to dryness in vacuo, the  
18 residue taken up in chloroform-water, the chloroform solution  
19 washed with water and saturated salt solution and the chloro-  
20 form extract dried over magnesium sulfate. The mixture is  
21 concentrated to dryness and the residue crystallized from  
22 methanol-water to obtain L- $\alpha$ -(3,4-dihydroxybenzyl)- $\alpha$ -hydra-  
23 zinopropionic acid (m.p. 208° dec.).

24         When L- $\alpha$ -amino- $\alpha$ -(3,4-dimethoxybenzyl)propionic  
25 acid is replaced in the above procedure by L- $\alpha$ -amino- $\alpha$ -(3-  
26 methoxybenzyl)propionic acid, L- $\beta$ -(3,4-dimethoxyphenyl)- $\alpha$ -  
27 aminobutanoic acid or L- $\alpha$ -amino- $\beta$ -(3,4-dimethoxyphenyl)pro-  
28 pionic acid, the product obtained is L- $\alpha$ -(3-hydroxybenzyl)- $\alpha$ -  
29 hydrazinopropionic acid, L- $\beta$ -(3,4-dihydroxyphenyl)- $\alpha$ -hydra-  
30 zinobutanoic acid or L- $\beta$ -(3,4-dihydroxyphenyl)- $\alpha$ -hydrazino-  
31 propionic acid.

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1           When L- $\alpha$ -amino- $\alpha$ -(3,4-dimethoxybenzyl)propionic  
2 acid is replaced in the above procedure by L- $\alpha$ -amino- $\alpha$ -(3,4-  
3 dimethoxybenzyl)propionitrile or L- $\alpha$ -amino- $\alpha$ -(3,4-dimethoxy-  
4 benzyl)propionitrile or L- $\alpha$ -amino- $\alpha$ -(3,4-dimethoxybenzyl)-  
5 propionamide, the product obtained is L- $\alpha$ -(3,4-dihydroxy-  
6 benzyl)- $\alpha$ -hydrazinopropionitrile or L- $\alpha$ -(3,4-dihydroxybenzyl)-  
7  $\alpha$ -hydrazinopropionamide.

8                           EXAMPLE 2

9           To a mixture of 39.1 g. (0.1 mole) of D- $\alpha$ -amino-  
10  $\alpha$ -(3,4-dibenzoyloxybenzyl)propionic acid in 200 ml. of acetic  
11 acid containing 10% by weight of hydrogen bromide is added  
12 10.35 g. (0.15 mole) of sodium nitrite in 20 ml. of water  
13 5-10°C. The mixture is stirred for two hours at 5-15°C.,  
14 then cautiously with stirring warmed to 50°C. The mixture  
15 is filtered through sintered glass, the filtrate concentrated  
16 in vacuo. The residue is taken up in chloroform, washed with  
17 water, dried over magnesium sulfate and concentrated to dry-  
18 ness in vacuo to obtain D- $\alpha$ -bromo- $\alpha$ -(3,4-dibenzoyloxybenzyl)-  
19 propionic acid.

20           A mixture of D- $\alpha$ -bromo- $\alpha$ -(3,4-dibenzoyloxybenzyl)-  
21 propionic acid (45.5 g., 0.1 mole) in diglyme (300 ml.) is  
22 hydrogenated at 1 atm. of hydrogen and room temperature over  
23 1.5 g. of platinum oxide until the uptake is 2 moles of  
24 hydrogen. The mixture is concentrated to dryness in vacuo  
25 and the residue extracted with methanol and filtered. The  
26 methanolic filtrate is concentrated to dryness in vacuo and  
27 the residue is D- $\alpha$ -bromo- $\alpha$ -(3,4-dihydroxybenzyl)propionic  
28 acid.

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1           To a solution of 27.5 g. (0.1 mole) of D- $\alpha$ -bromo-  
2  $\alpha$ -(3,4-dihydroxybenzyl)propionic acid in 200 ml. of methanol  
3 is added 5.0 g. of 96% hydrazine. The mixture is refluxed  
4 for 2 hours. On cooling, the mixture is concentrated to  
5 dryness in vacuo, the residue taken up in chloroform-water,  
6 the chloroform solution washed with water and saturated salt  
7 solution and the chloroform extract dried over magnesium  
8 sulfate. The mixture is concentrated to dryness to obtain  
9 L- $\alpha$ -(3,4-dihydroxybenzyl)- $\alpha$ -hydrazinopropionic acid (m.p.  
10 208° dec.).

11           The starting material for this synthesis is  
12 obtained as follows: D- $\alpha$ -acetylamino- $\alpha$ -(3,4-dibenzyloxy-  
13 benzyl)propionitrile (41.6 g., 0.1 mole) is added at -10°C.  
14 to a saturated solution of hydrogen chloride in water. After  
15 the mixture is allowed to stand overnight at 0°C. it is con-  
16 centrated to an oil in vacuo. Under nitrogen the amide  
17 (residue) is refluxed with 500 ml. of 2 N hydro<sup>c</sup>chloric acid  
18 for 5 hours.

19           The mixture is concentrated to dryness in vacuo at  
20 50°C. taken up in 200 ml. of absolute ethanol, filtered and  
21 the filtrate adjusted to pH 6.4 with diethylamine. The crude  
22 product is recrystallized from methanol-water to yield D- $\alpha$ -  
23 amino- $\alpha$ -(3,4-dibenzyloxybenzyl)propionic acid.

#### 24           EXAMPLE 3

25           When hydrazine is replaced in the above examples  
26 by N-sodiohydrazine, the corresponding product is obtained.

27  
28           When hydrazine is replaced in the above examples  
29 by N-acetylhydrazine, the product obtained is the N-acetyl  
30 derivative which may be hydrolyzed with acid as above to  
31 obtain the corresponding product.

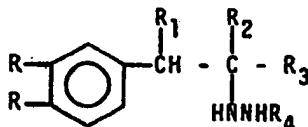
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1           When potassium iodide in the above example is  
2 replaced with the silver salt of benzenesulfonic acid,  
3 methanesulfonic acid or o-, m- or p-toluenesulfonic acid,  
4 the corresponding  $\alpha$ -benzenesulfonyl,  $\alpha$ -methylsulfonyl, or  
5  $\alpha$ -(o-, m- or p-tolylsulfonyl) compound is prepared. These  
6  $\alpha$ -substituted compounds may then be reacted with the hydra-  
7 zine as above to obtain the corresponding product.

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The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A process for the preparation of the L-stereoisomeric compound of the formula:



where

R is hydroxy;

R<sub>1</sub> is hydrogen or lower alkyl;

R<sub>2</sub> is hydrogen or lower alkyl;

R<sub>3</sub> is carboxy,

loweralkoxycarbonyl,

metaloxy carbonyl,

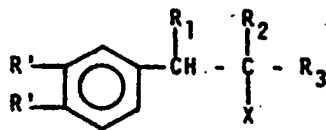
organocatoxycarbonyl,

amido or

cyano; and

R<sub>4</sub> is hydrogen or acyl

which comprises displacing the D-stereoisomer of a compound of the formula:



where

X is chloro,

bromo,

iodo,

arylsulfonyl,

lower alkylsulfonyl;

R' is hydrogen,

hydroxy,

**A**

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lower alkoxy,

aralkoxy; and

$R_1$ ,  $R_2$  and  $R_3$  are as previously described with hydrazine or an alkali-metal salt of hydrazine.

2. A process for the preparation of a compound according to Claim 1 where

$R$  is hydroxy,

$R_1$  is hydrogen,

$R_2$  is hydrogen or lower alkyl,

$R_3$  is carboxy and

$R_4$  is hydrogen.

3. A process according to Claim 1 where

$R$  is hydroxy,

$R_1$  is hydrogen,

$R_2$  is hydrogen,

$R_3$  is carboxy,

$R_4$  is hydrogen

thus forming L- $\alpha$ -(3,4-dihydroxybenzyl)- $\alpha$ -hydrazino propionic acid.

4. A process according to Claim 1 where

$R$  is hydroxy,

$R_1$  is hydrogen,

$R_2$  is hydrogen,

$R_3$  is carboxy,

$R_4$  is hydrogen

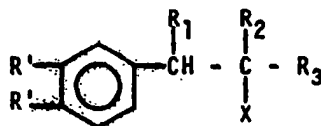
thus forming L- $\beta$ -(3,4-dihydroxyphenyl)- $\alpha$ -hydrazino propionic acid.

5. A process for the preparation of a compound according to Claim 1 where  $X$  is bromo.

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6. A process for the preparation of a compound according to Claim 1 where X is iodo.

7. The D-stereoisomer of a compound of the formula:



where

X is chloro,

bromo,

iodo,

arylsulfonyl,

loweralkylsulfonyl;

R' is hydroxy,

lower alkoxy,

aralkoxy;

R<sub>1</sub> is hydrogen or lower alkyl;

R<sub>2</sub> is hydrogen or lower alkyl; and

R<sub>3</sub> is carboxy when R<sub>2</sub> is hydrogen,

loweralkoxycarbonyl,

metaloxycarbonyl,

organocatoxycarbonyl,

amido or

cyano.

